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# Oxidation of methane and benzene with oxygen catalyzed by reduced vanadium species at 40°C

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## Abstract

Hydroxylation of CH<sub>4</sub> to MeTFA was performed by NH<sub>4</sub>VO<sub>3</sub>- or VO · (Acac)<sub>2</sub>-O<sub>2</sub>-Zn<sup>0</sup>-CF<sub>3</sub>CO<sub>2</sub>H-systems at 40°C. Reduced vanadium species produced from V<sup>5+</sup> or V<sup>4+</sup> by the reduction with Zn<sup>0</sup> work as a catalyst for reductive activation of O<sub>2</sub> and the hydroxylation of CH<sub>4</sub>. This vanadium species also catalyze hydroxylation of benzene to PhOH. The active oxygen species generated in V-system has strong radical character and weak electrophilicity compared with that of the EuCl<sub>3</sub>-O<sub>2</sub>-Zn<sup>0</sup>-CF<sub>3</sub>CO<sub>2</sub>H system. © 1998 Elsevier Science B.V. All rights reserved.

Keywords: Hydroxylation; Methane; Benzene; Methanol; Phenol; Vanadium

## 1. Introduction

We have recently reported the oxidation of  $CH_4$  to MeOH by using the  $EuCl_3-O_2-Zn^{0-}$ TFAH-catalytic system (TFAH:  $CF_3CO_2H$ ) [1]. Eu(II), together with e<sup>-</sup> and H<sup>+</sup>, was suggested to be responsible for the activation of  $O_2$  and the hydroxylation of  $CH_4$  and other hydrocarbons [1–5]. Among rare earth elements, only europium has the standard redox potential  $(Eu^{3+}/Eu^{2+} = -0.35 \text{ V vs. NHE})$  above zinc  $(Zn^{2+}/Zn^0 = -0.77)$ . The catalytic activities of some cations tested were very low (TON; FeCl<sub>3</sub> 0.24, CuCl<sub>2</sub> 0.03, CrCl<sub>3</sub> < 0.01). These cations reduced with Zn<sup>0</sup> but may be reduced into zero-valence state. While, europium cation should not be reduced to metal by  $Zn^{0}$ . Therefore, we have suggested that the redox of  $Eu^{3+}/Eu^{2+}$  in the presence of  $Zn^{0}$  is a key factor for the hydroxylation of  $CH_{4}$ . This primitive concept suggests that other cations, whose redox potentials are higher than that of  $Zn^{2+}/Zn^{0}$  but their lower valence cations are not reduced to metals, may be catalysts for the hydroxylation of  $CH_{4}$ . For example, candidate metal elements are V, Ti and Nb [6]. Actually, we tested these metal compounds and other compounds of 4A-5A group (Zr, Mo, and W). We have found that V-compounds catalyze the hydroxylation of  $CH_{4}$  to MeOH (Eq. (1)). Details will be described in this report.

$$CH_4 + O_2 + 2e^{-}(Zn) + 2H^{+}(CF_3CO_2H)$$
  

$$\rightarrow CH_3OH + H_2O$$
(1)

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## 2. Experimental

The reaction was carried out as below: catalysts (0.03 mmol) were dissolved in CF<sub>2</sub>CO<sub>2</sub>H (TFAH) of 4 ml in an autoclave with glass liners (47 ml in volume). After Zn powder of 1 g was added to the mixture,  $CH_4$  of 10 atm and  $O_2$  of 4 atm were introduced. Reaction was carried out for 1 h by stirring with a magnetic spin-bar at 40°C. Products were analyzed by GC. Products were MeOH with no production of HCHO in the liquid phase and CO<sub>2</sub> in the gas phase. It was determined that MeOH in the mixture was present as ester, CF<sub>2</sub>CO<sub>2</sub>CH<sub>2</sub> (MeTFA). In a separate experiment, a rapid conversion of MeOH to MeTFA was observed in this reaction mixture. Oxidations of higher hydrocarbons (benzene, cyclohexane, and 1hexane) were carried out using a mixture of MeCO<sub>2</sub>H and CH<sub>2</sub>Cl<sub>2</sub> instead of TFAH at atmosphere of  $O_2$  [2–4]. Products were analyzed by capillary-GC with a FID detector and HPLC with an UV-Visible detector.

## 3. Results and discussion

Fig. 1 shows the activities of oxidation of  $CH_4$  with  $O_2$  catalyzed by some typical-metal



Fig. 1. The hydroxylation of  $CH_4$  with  $O_2$  catalyzed by various typical metal compounds at 40°C. VO-(Acac)<sub>2</sub>: bis(2,4,-pentanedionate) VO, TiO-(Acac)<sub>2</sub>: bis(2.4-pentanedionate)TiO.

cation compounds at 40°C. All V-compounds in Fig. 1 catalyzed the hydroxylation of  $CH_4$  to MeOH (MeTFA). NH<sub>4</sub>VO<sub>2</sub> and bis(2,4-pentanedionate)VO  $(VO \cdot (Acac)_2)$  were especially active for the formation of MeTFA. TON > 10in 1 h. These catalytic activities are twice that of the standard  $EuCl_2$ -system [1] and as well as the improved EuCl<sub>2</sub>-system enhanced by Ti compounds [5]. MeTFA was not produced if any one of the elements (catalysts, TFAH, Zn<sup>0</sup>,  $O_2$  or  $CH_4$ ) had been removed from  $NH_4VO_3$ and  $VO \cdot (Acac)_2$ -catalytic systems. There are not much difference between the catalytic activities of  $V^{5+}$  (NH<sub>4</sub>VO<sub>2</sub>) and  $V^{4+}$  (VO · (Acac)<sub>2</sub>) in Fig. 1. This fact implies that the active forms of both catalysts are similar under the reaction condition. The standard redox potentials for  $V^{5+}$ and  $V^{4+}$  (VO<sub>2</sub><sup>+</sup>/VO<sup>2+</sup> = +1.00, VO<sup>2+</sup>/V<sup>3+</sup> = +0.337,  $V^{3+}/V^{2+} = -0.255$ ) propose that vanadium may be reduced with  $Zn^0$  to  $V^{2+}$  or  $V^{3+}$ . Actually, the change of the color of the solution from purple  $(V^{4+})$  to orange  $(V^{2+})$ was observed [6]. While, just  $TiO \cdot (Acac)_2$  [5] shows a very low catalytic activity for the hydroxylation of CH<sub>4</sub> among other compounds except for V-compounds. The enhancement effect of co-addition of  $TiO \cdot (Acac)_2$  was not observed in NH<sub>4</sub>VO<sub>3</sub>- and VO  $\cdot$  (Acac)<sub>2</sub>-systems [5].

Effect of pressure of  $CH_4$  on the formation of MeTFA and CO<sub>2</sub> was studied for NH<sub>4</sub>VO<sub>3</sub>system. The formation of MeTFA was observed at 1 atm with a yield of 7% and a TON of 4.0 in 1 h. The TON for MeTFA formation increased with increasing the pressure of  $CH_4$ . The maximum TON for formation of MeTFA (11 in 1 h) was obtained at 15 atm. In contrast to the formation of MeTFA, a large amount of CO<sub>2</sub> was produced in the absence of CH<sub>4</sub>. However, as described earlier, MeTFA was never produced in the absence of  $CH_4$ . The TON of  $CO_2$ decreased with increasing the pressure of CH<sub>4</sub>. When the reaction was carried out in the absence of V-catalysts, neither MeTFA nor  $CO_2$ was produced. These results suggest that reduced V species catalyses both formations of MeOH (MeTFA) from  $CH_4$  and of  $CO_2$  from TFAH. These observations are similar to that for the EuCl<sub>3</sub>-system [1,5].

When hydroxylation of benzene was carried out using  $VO \cdot (Acac)_2 - O_2 - Zn^0 - AcOH - CH_2Cl_2 - CL_2 - CL_2$ system, phenol (7.6 TON in 1 h), hydroquinone (0.89), catechol (0.24), and biphenyl (0.12) were produced. Products were present as free form, e.g., phenol but not phenyl acetate, in the reaction mixture. The yield of phenol was more than twice larger than that for  $EuCl_3$ -system [2–4]. In hydroxylation of toluene, products were benzyl position oxygenates, benzyl alcohol (2.17 TON in 1 h) and benzaldehyde (0.09), and benzene ring oxygenates, o- (3.51), m- (1.51), and p-cresol (1.45). The ration of the total amounts of benzyl position oxygenates and that of cresols, Bz:Cr, was 1.0:2.9 in V-system that is almost the same as that of Eu-system (1.0:2.6)[2-4]. The selectivity of o-: m-: p- in cresols per C-H bonds was 2:1:2 in V-system that is very different from that of 13:1:16 in Eu-system [2-4]. Then, product selectivities in the oxidation of 1-hexene were very different between  $VO \cdot (Acac)_2$ - and  $EuCl_3$ -systems. The major product was pentanal (67% selectivity) in the  $VO \cdot (Acac)_2$ -system but the selectivity to 1,2epoxyhexane was just 6%. The epoxide is major product (> 70%) in EuCl<sub>3</sub>-system [2–4]. These results suggest that active oxygen species in V-system have stronger radical character than that of EuCl<sub>3</sub>-system.

A kinetic isotope effect (KIE) in the oxidation of a mixture of  $cy-C_6H_{12}$  and  $cy-C_6D_{12}$ (1:1 (mol)) was 2.0 in VO · (Acac)<sub>2</sub>-system. Cyclohexanol (92%), not cyclohexyl acetate, as the main product and cyclohexanone (8%) were formed in the oxidation of cyclohexane. A regioselectivity to secondary and tertiary C–H bonds (2°/3°) per number of C–H bonds in the adamantane oxidation was 2.7. These results of the KIE and the 2°/3° are the same as those of the last version of the Gif-system [7,8]. However, some different reactivities for the oxidation in Gif-system were observed to compare with that for the V-system, (i) the hydroxylations of  $CH_4$  and benzene and the oxidation of alkene do not proceed, (ii) cyclohexanone (~ 92% selectivity) is the main product, and (iii) pyridine derivatives are essential component. These facts suggested that the active oxygen species in our V-system are different from that of the Gif-system.

Very recently, Nizova et al. and Shul'pin and Suss-Fink reported oxidation of  $CH_4$  to MeOOH and cyclohexane to  $cy-C_6H_{11}OOH$  with  $H_2O_2$ and  $O_2$  catalyzed by  $[NBu_4]VO_3$ -pyrazine-2carboxylic acid in MeCN [9,10]. They said that HO  $\cdot$  initiates the cleavage of C–H bonds of  $CH_4$  and cyclohexane. It is important that the active oxygen species in our V-system is HO  $\cdot$ or not. As mentioned above, KIE = 2.0 for the cyclohexane oxidation in our V-system is different from KIE = 1.1 observed for HO  $\cdot$  [11,12] and MeOH (MeTFA) is only product from CH<sub>4</sub> in our V-system. These facts suggest that the active oxygen species in our V-system are not likely to be HO  $\cdot$  (Shul'pin's V-system [9,10]).

It is well known that  $V^{4+}$  or  $V^{5+}$  catalyses the oxidation of hydrocarbons with various oxidants (H<sub>2</sub>O<sub>2</sub>, *tert*-BuOOH, etc.) [9,10,13,14] or with a combination of O<sub>2</sub> and reductants [15,16]. In our system, it is suggested that reduced vanadium species,  $V^{2+}$  or  $V^{3+}$ , that was generated by reduction with Zn<sup>0</sup>, work as catalyst for activation of O<sub>2</sub> and hydroxylation of CH<sub>4</sub> and benzene.

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